

# GYMKANA

*The all-in-one key cutting machine for laser and edge cut automotive keys*



**Gymkana** is Keyline's mobile electronic key cutting machine for laser and edge cut automotive keys that revolutionizes the daily work of automotive operators with total freedom of management.

Gymkana features a **single universal clamp** that does not require changing the jaw, the cutter, or the tracer for the vast majority of automotive laser and double-sided edge cut keys. This compact machine greatly reduces the effort of having to change clamps or cutters for the automotive specialists while still being offered at a very competitive price!

As with all Keyline electronic machines, the console features 2 years of software. Gymkana's 3-axis system and wide, well-lit working area with a large safety shield and chip drawer, are integrated in a compact aluminum frame.



**New universal self-aligning U clamp:** for the majority of laser and double-sided edge cut keys.

The cutting abilities of the Gymkana increases with the new V clamp, for Volkswagen® laser keys included the new four sided keys, which is now enclosed in the standard version.

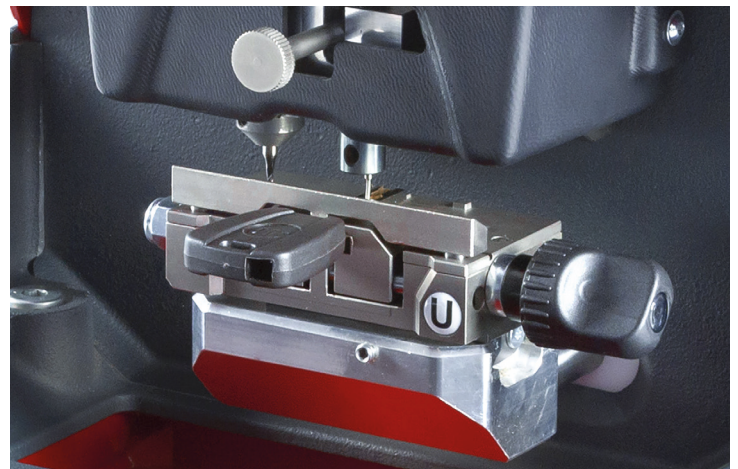
*Powered by*



**KEYLINE**  
**DUPLICATING**  
**TOOL APP**



**LIGER OS**



## INCLUDED PARTS:



**Universal Cutter - V037**  
Part # RIC07786B



**Universal Tracer - T08**  
Part # RIC11110B



**Universal U Clamp**  
Part # OPZ11114B



## NEW ACCESSORIES:



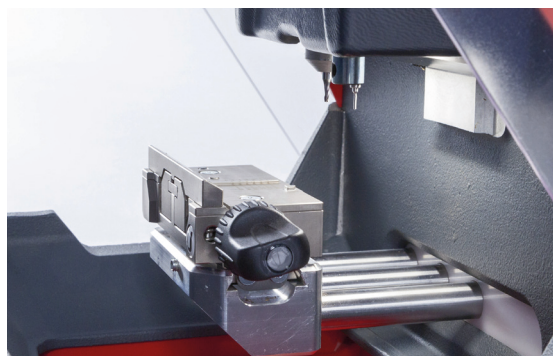
**V Clamp Kit**  
Jeep & VW  
Part # OPZ11279B



**K Clamp Kit - New 2022**  
Honda Stainless Steel Keys  
Part # OPZ10795B



**M Clamp Kit**  
Residential/Commercial  
Part # OPZ11088B-BS



## TECHNICAL FEATURES

<b>Power Supply</b>	Machine: 48V DC - 2.5 Amp / Power Pack: 90/260V AC - 50/60Hz - 160W
<b>Electronic Equipment</b>	Mainboard with iMX6 CPU, 1 GB RAM, 4 GB memory, high resolution axes control
<b>External Connections</b>	1 USB port; 1 LAN port
<b>Key Reading / Decoding System</b>	Electric contact
<b>Lighting</b>	LED illuminated Cutting Bay
<b>Movements/Axes</b>	3 axes, guided by stepper motors through interpolated linear moves
<b>Clamps</b>	U and V clamps for laser and edge cut automotive keys. Optional clamps upon request: H for Tibbe keys (6 spaces); S for Simplex keys; J for Tibbe (8 spaces); K for Honda® (emergency key)
<b>Motor</b>	Brushless
<b>Cutter</b>	Widia ø 2.0 mm
<b>Cutter Speed</b>	3000-8000 rpm (variable speed according to the programmes)
<b>Absorption</b>	120W (35W in stand-by)
<b>Dimensions</b>	Width: 11.81" (300 mm), Depth: 17.32" (440 mm), Height: 12.20" (310 mm)
<b>Weight</b>	Machine body 38.58lbs (17.5 Kg), Console 1.76lbs (0.8 Kg)

## CONSOLE X TECHNICAL FEATURES

<b>Power Supply</b>	DC 24V (fed by the key cutting machine)
<b>User Interface</b>	7" industrial colour touch screen, 16:10, resolution 800x480 px, incorporated CPU

## KEY FEATURES:

- Cuts by code, decode and depths for high security and double-sided edge cut keys
- Only 1 cutter, 1 tracer, 1 clamp required for majority of vehicles
- Gymkana is fast, lightweight, & versatile!
- Additional clamps available for unique keys; M, V, K, H
- 7" color touch screen display with all codes stored within console
- Users love the simplicity



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